

Garant

Indexable insert for turning DC.T 11T308, for finish machining, Grade: HB7140-2

**Order data**

Order number	260361 HB7140-2
GTIN	4067263315643
Item class	21G

Technical description

Corner radius	0.8 mm
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	DCMT11T308
Cutting depth a_p	0.2 - 1.5 mm
Tolerance	M
Finishing/roughing assignment	Finishing
Grade	HB7140-2
Cutting speed v_c main application	70 - 230 m/min
Cutting conditions	heavily interrupted
Chip breaker	VS

Tool material	Carbide
Coating	coated
Number of changes/inserts	2
Main application	M
Type of product	Indexable insert for turning